## FEATURES

- Insert moulded terminals
- fully sealed base
- Fully sealed version - to IP67
- Wide temperature range -$-40^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$
- Choice of actuators as standard
- Approved product - BEAB
- Soldering Information - $350^{\circ}$ max. for 3 seconds
- Non flammable switch
- UL94-VO rated


## NON-STANDARD OPTIONS

- Leaf lever available in variable lengths (see ordering information)
- Custom levers/brackets
- Multiple pole 'ganged' versions


## Technical Information

## Series 19N

## Mechanical

## Electrical (at $125^{\circ} \mathrm{C}$ )

## Environmental \& Physical

The miniature microswitch (the standard V4 size) has been designed in line with similar competitive products, but because of automation, offers consistent high quality levels for volume applications, at no extra cost. The switch mechanism used is the well proven spring and blade method, and is offered in a choice of operating forces.
Other standard options include gold or silver contacts; PCB, solder or QC terminals, and integral wire lead versions. All versions have a fully sealed base right up to the bottom opening. In addition, sealed button versions are totally environmentally sealed.

| Overtravel | $0,2 \mathrm{~mm}(\mathrm{~min})$ depress to case |
| :--- | :--- |
| Movement differential | $0,1 \mathrm{~mm}$ reference |
| Mechanical life | $10,000,000$ cycles |
| Operating force | See ordering information |

Current (max) for silver contact versions (Inductive rating 0,6 PF)
Low operating force: Standard operating force:
250 V a.c. Resistive $2 \mathrm{~A} \quad 250 \mathrm{~V}$ a.c. Resistive 5 A
250 V a.c. Inductive $1 \mathrm{~A} \quad 250 \mathrm{~V}$ a.c. Inductive 1 A

$$
\begin{array}{ll}
28 \mathrm{~V} \text { d.c. Resistive } 2,5 \mathrm{~A} & 28 \mathrm{~V} \text { d.c. Resistive } 3 \mathrm{~A} \\
28 \mathrm{~V} \text { d.c. Inductive } 1 \mathrm{~A} & 28 \mathrm{~V} \text { d.c. Inductive } 1 \mathrm{~A}
\end{array}
$$

All gold contact versions: 100 mA 28 VDC Resistive
Current (min)
All silver contact versions $\quad 10 \mathrm{~mA} 5 \mathrm{~V}$ d.c. Resistive
All gold contact versions
Life (nominal) - full load
Dielectric strength
Insulation resistance
Contact resistance (initial)
Contact bounce 1 mA 5 V d.c. Resistive 100,000 cycles
1000 V a.c.
1G $\Omega$
$20 \mathrm{~m} \Omega$ (max) silver, $50 \mathrm{~m} \Omega$ (max) gold
5 ms (max), 1 ms per individual pulse

Ingress protection

- with unsealed button IP40
- with sealed button IP67

Temperature
Button material
$-40^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$

Body Material
Polyester

Contacts

- silver versions

Silver nickel alloy

- gold versions

Terminals

- solder \& PCB versions Tin plated brass
- QC versions

Approvals

## Sealed Variants

## Mounting Information

## PCB Layout

(viewed from either side)

## Terminal Style

## Contact Material

Button Op/ Release Force

## Auxiliary Actuator Fitted

## Note

This variant is available in two versions, fully sealed and top sealed. The top seal incorporates a rubber seal around the button to stop the ingress of contaminants through this area. If the switch is to be activated by a cam, it would be advisable to do this via a lever, as using a cam directly onto the button can cause damage to the diaphragm seal.
The fully sealed version has the top seal and also has integral leads 'potted' onto the terminals. This version is rated at $125^{\circ} \mathrm{C}$. There is also a derated version, to $105^{\circ} \mathrm{C}$, available. This has the advantage of being lower cost than the standard version. If you should require more information on this version please contact the Sales Office.

## PCB Terminal version

This version mounts directly onto a PCB which has been drilled as illustrated. To ensure a tight fit in the PCB during handling and flow soldering operations, the switch can be inserted into the PCB, and then the terminals may be splayed by $30^{\circ}$ in an alternate fashion. The terminals have an in-line rectangular cross section to facilitate this, and to eliminate the reduction of creepage distances in the fitted application.

Solder, QC and flying lead versions
These versions have two mounting holes that accept M2,5 screws (with anti-vibration washers if relevant) tightened to a maximum torque of $0,3 \mathrm{Nm}$. One of the mounting holes is slotted, to allow for a tolerance between the screw centres of $\pm 0,15 \mathrm{~mm}$. If the switch is being mounted onto a metal surface, a separating insulator is recommended on the solder and QC versions, to ensure bare wires cannot make electrical contact.



[^0]
## SERIES 19N Microswitch

## Technical Information

Product Dimensions

## Button/ lever positions

## Free position (F.P)

Standard switch to mounting holes Standard switch to PCB Sealed switch to mounting holes Leaf lever to mounting holes Leaf lever to PCB ,14 max 15,70 max

Roller lever to mounting holes 17,20 max 20,40 max

Operating point (O.P)
Standard switch to mounting holes
Standard switch to PCB
Sealed switch to mounting holes Leaf lever to mounting holes Leaf lever to PCB
Roller lever to mounting holes Roller lever to PCB
$8,40 \pm 0,40$ $11,60 \pm 0,40$ $8,50 \pm 0,40$
$10,15 \pm 1,37$
$13,38 \pm 1,37$
5,50 $\pm 1,14$
$18,25 \pm 1,14$

All terminals


Sealed version
Generic

styles

All dimensions in Millimetres

Overtravel $1,2 \mathrm{~min}$.
Movement differential 0,35 max.
Roller lever

s


Graph to calculate operating force at end of lever
Arrow shows direction of force and point of contact


- Telephone handsets
- Small motor limit switches
- Automotive controls
- Business machines
- Thermostat and sensor controls
- J oysticks
- Security/anti-tamper uses

For further information on our complete range of switch products, visit our website www.itwswitchcon.com or contact our Sales Office.


[^0]:    * L18 represents that this lever is 18 mm long (see product drawing). Non standard leaf lever lengths are available in 1 mm increments from 18 mm to 63 mm . You may specify required lever length from between 18 mm to 63 mm as a non standard option. If required, please reference the Sales Office.

